

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
041.42160ZN	L.19/00375/22 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X16		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,92-7,96	10	0
HEAD THICKNESS	2,75	3,05	2,93-2,97	10	0
RECESS WIDTH	4,60		4,58-4,62	10	0
RECESS DEPTH #2	1,80	2,46	2,09-2,15	10	0
RADIUS UNDER HEAD	R 0,60		0,70-080	10	0
MAJOR DIAMETER	4,04	4,22	4,13-4,16	10	0
MINOR DIAMETER	3,02		2,97-2,99	10	0
PITCH	1,40		1,41-1,42	10	0
THREAD ANGLE	60°		62°-63°	10	0
DRILLING POINT DIAMETER	3,60 MAX		3,41-3,44	10	0
DRILLING POINT LENGHT #2	5,05		5,16-5,35	10	0
THREAD LENGTH	FULL THREAD		OK	10	0
TOTAL LENGHT	15,10	16,90	15,20-15,36	10	0
TORSION	46 KGF-CM MIN		68-72	10	0
DRILLING TIME	5,0 SEC MAX		1,6-2,2	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA (mm)
5,50